





THEME PROJECT

REDUCE USAGE OF NOZZLE AND CONTACT TIP



PROBLEM

USAGE OF NOZZLE AND CONTACT TIP ARE HIGH AND AFFECT TO THE CONTACTIVITY



THE WAY TO REDUCE USAGE OF NOZZLE AND CONTACT TIP ARE CHANGES PROCESS IN WELDING, WELDER USES ANTI CLOGGING INSTEAD OF LUBRICANT SPRAY





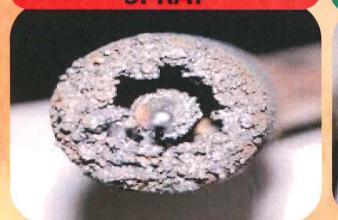








USE LUBRICANT SPRAY



AFTER
USE ANTI
CLOGGING





Vibrant / Fun / Happy / Passion / Competent / Team Work





THEME

UTILIZATION OF EPOXY POWDER



PROBLEM

EPOXY POWDER WASTAGE CAN'T BE RE-USED & WILL BE DISPOSED



SOLUTION

FILTER WASTED POWDER COATING USING FILTER MACHINE



BEFORE

RESULT

AFTER





NOT USING FILTER
MACHINE



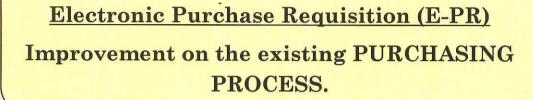
AFTER USING FILTER MACHINE







Theme:







Problem:

- 1) PR book is hard to trace the past year record.
- 2) Troublesome to access to PR book by multiple user.



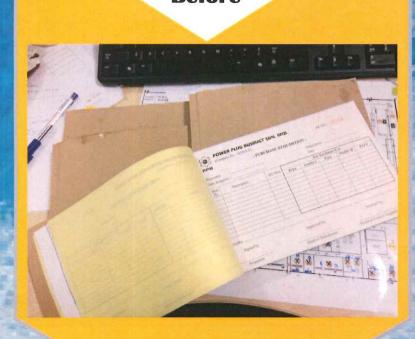
Solution:

Requestor has to fill up Centralised Excel system to make their request on item(s) to buy. Purchasing Department will attend to the respective purchase request by accessing to the same electronic platform.









PR book

After

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HEA-COST								

E-PR System



50KA TEAM



THEME





PROBLEM

MCCB DEAD STOCK



SOLUTION

- 1 CREATE MCCB DEAD STOCK LIST
- 2 REVISE MCCB PLANNING PROCEDURE
- 3 GUIDELINE FOR MCCB SELECTION

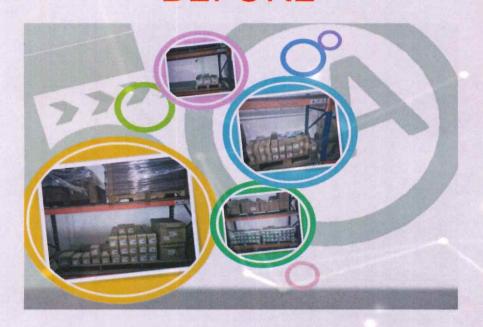




RESULT



BEFORE



AFTER

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PPB 1st ICC Convention 2018-2019



PPB Angels

Accessories control

Problem Identification

Tools Control



No Authorize personnel controlling tools



No proper storage to keep tools



Tools lost due to no traceability

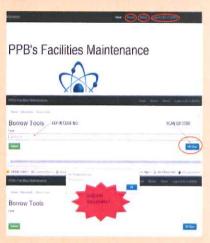


Modified current rack to have door & Lock



Problem Solving

Label each tools with unique ID



Create tools library system

BJECTIVE 2 Accesories Sorting



Worker difficult to find accesories



Labelling & Actual item not tally



Small part mixed without identification

Install Additional rack using recycle material











Re-organizing the accesories into different container & do labelling



Container Donation form PPB Staff



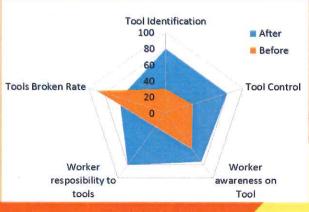




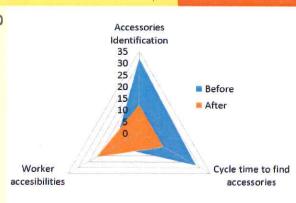
Organizing & labelling

Project Outcome & Effect

BJECTIVE 1
Tools Control



Accesories Sorting







GOALDIGGER



Definition

Once you decide on a goal, you have to think of a plan to help you meet your goal

Objective

Become a small group activity to review current situation and find out the potential solutions to the issue

Motto

Alone we are strong, Together we are stronger



ELEMUE SUSTEM

BY: GOAL DIGGER



OBJECTIVE

- ✓ REDUCE LEAD TIME
- ✓ REDUCE PAPER USAGE AND FILE USAGE
- ✓ REDUCE HUMAN ERROR

PROBLEM

✓ USING MANUAL WAY TO APPLY LEAVE, PRINT FORM, FILL UP FORM, GET APPROVAL AND SUBMIT TO HR USING TRADITIONAL WAY

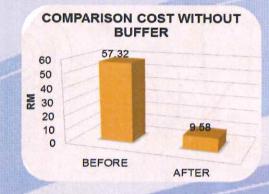
SOLUTION

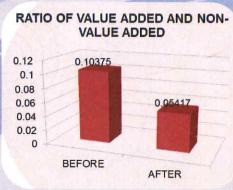
✓ TRANSFORM MANUAL LEAVE APPLICATION TO ELEAVE SYSTEM

RESULT























PPB ICC CONVENTION 2018-2019 / GOAL DIGGER



PROBLEM

SOME OF THE BUSWAY MIGHT GO INTO ANOTHER WOODEN CASE BY DIFFERENT PROJECT AND DIFFERENT COUNTRY

SOLUTION

DOING FORM FOR EACH BUSWAY FOR EVERY PROJECT AND APPLY SIGNATURE ON EACH SECTION TO MAKE SURE EASY TO TRACE IF ANY PROBLEM HAPPEN





TAKE LONG TIME TO PRINTED THE SECTION NUMBER AND FIND THE SECTION NUMBER FOR EVERY PROJECT

SOLUTION

PUT TOGETHER THE SECTION NUMBER WITH SHIPPING MARK TO SAVE THE STICKER USAGE AND COST AND SAVING THE TIME

